

# **TEN 20-WIN Series**

# **Application Note**

DC/DC Converter 9 to 36Vdc or 18 to 75 Vdc Input 3.3 to 15Vdc Single Outputs and ±5 to ±15Vdc Dual Outputs, 20W



Complete TEN 20-WIN datasheet can be downloaded at: http://www.tracopower.com/products/ten20WIN.pdf

### Features

- Single output up to 5.5A Dual output up to ±2.0A
- 20 watts maximum output power
- 4:1 ultra wide input voltage range of 9-36 and 18-75VDC
- Six-sided continuous shield
- Case grounding
- High efficiency up to 89%
- Low profile: 50.8×25.4×10.2 mm (2.00×1.00×0.40 inch)
- Fixed switching frequency
- RoHS directive compliant
- No minimum load
- Input to output isolation: 1500Vdc for 1 minute
- Operating case temperature range: 105°C max
- Input under-voltage protection
- Output over-voltage protection
- Over-current protection, auto-recovery
- Output short circuit protection
- Remote on/off
- Options
- Heat sinks available for extended operation

### Applications

- Distributed power architectures
- Computer equipment
- Communications equipment

# **General Description**

The TEN 20-WIN series offer 20 watts of output power from a  $50.8 \times 25.4 \times 10.2$  mm package with a 4:1 ultra wide input voltage of  $9 \sim 36$ VDC,  $18 \sim 75$ VDC. The product features 1500VDC of isolation, short circuit and over voltage protection, as well as six sided shielding. All models are particularly suited to telecommunications, industrial, mobile telecom and test equipment applications.

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# **Application Note**

Absolute Maximum Rating										
Parameter	Model	Min	Max	Unit						
Input Voltage										
Continuous	TEN 20-24xx WIN		40							
	TEN 20-48xx WIN		80	V <sub>DC</sub>						
Transient (100mS)	TEN 20-24xx WIN		50							
	TEN 20-48xx WIN		100							
Input Voltage Variation (complies with ETS300 132 part 4.4)	All		5	V/mS						
Operating Ambient Temperature (with derating)	All	-40	105	°C						
Operating Case Temperature	All		105	°C						
Storage Temperature	All	-55	125	C°						

Output Specification									
Parameter	Model	Min	Тур	Max	Unit				
Output Voltage Range	TEN 20-xx10 WIN	3.267	3.3	3.333					
$(V_{IN nom}; Full Load; T_A = 25^{\circ}C)$	TEN 20-xx11 WIN	4.95	5.0	5.05					
	TEN 20-xx12 WIN	11.88	12.0	12.12					
	TEN 20-xx13 WIN	14.85	15.0	15.15	V <sub>DC</sub>				
	TEN 20-xx21 WIN	±4.95	±5.0	±5.05					
	TEN 20-xx22 WIN	±11.88	±12.0	±12.12					
	TEN 20-xx23 WIN	±14.85	±15.0	±15.15					
Output Regulation									
Line ( $V_{IN min}$ to $V_{IN max}$ at Full Load)	All	-0.2		+0.2	%				
Load (0% to 100% of Full Load)		-0.5		+0.5					
Output Ripple & Noise	TEN 20-xx10			60					
Peak-to-Peak (20MHz bandwidth)	Others single output			75	mV <sub>P-P</sub>				
(Measured with a 0.1µF/50V MLCC)	All dual output			100					
Temperature Coefficient	All	-0.02		+0.02	%/				
Output Voltage Overshoot	ΔΙΙ		0	з	% Var				
$(V_{IN min} \text{ to } V_{IN max}; \text{ Full Load}; T_A = 25^{\circ}\text{C})$			0	5	70 VUI				
Dynamic Load Response									
$(V_{IN nom}; T_A = 25^{\circ}C)$									
Load step change from									
75% to 100% of 100 to 75% of Full Load	All		200		mV				
Setting Time ( $V_{OUT}$ < 10% peak deviation)	All		250		μS				
Output Current	TEN 20-xx10 WIN	0		5500					
	TEN 20-xx11 WIN	0		4000					
	TEN 20-xx12 WIN	0		1670					
	TEN 20-xx13 WIN	0		1330	mA				
	TEN 20-xx21 WIN	0		±2000					
	TEN 20-xx22 WIN	0		±833					
	TEN 20-xx23 WIN	0		±667					
Output Over Voltage Protection	TEN 20-xx10 WIN		3.9						
(Zener diode clamp)	TEN 20-xx11 WIN		6.2						
	TEN 20-xx12 WIN		15						
	TEN 20-xx13 WIN		18		V <sub>DC</sub>				
	TEN 20-xx21 WIN		6.2						
	TEN 20-xx22 WIN		15						
	TEN 20-xx23 WIN		18						
Output Over Current Protection	All		150		% FL.				
Output Short Circuit Protection	All	F	liccup, automa	atics recovery					

Input Specification										
Parameter	Model	Min	Тур	Max	Unit					
Operating Input Voltage	TEN 20-24xx WIN	9	24	36	V					
	TEN 20-48xx WIN	18	48	75	VDC					
Input Current	TEN 20-2410 WIN			934						
(Maximum value at V <sub>IN nom</sub> ; Full Load)	TEN 20-2411 WIN			992						
	TEN 20-2412 WIN			1018						
	TEN 20-2413 WIN			1014						
	TEN 20-2421 WIN			992						
	TEN 20-2422 WIN			1004						
	TEN 20-2423 WIN			1005						
	TEN 20-4810 WIN			467	mA					
	TEN 20-4811 WIN			496						
	TEN 20-4812 WIN			503						
	TEN 20-4813 WIN			501						
	TEN 20-4821 WIN			490						
	TEN 20-4822 WIN			496						
	TEN 20-4823 WIN			496						
Input Standby current	TEN 20-2410 WIN		50							
(Typical value at V <sub>IN nom</sub> ; No Load)	TEN 20-2411 WIN		65							
	TEN 20-2412 WIN		22							
	TEN 20-2413 WIN		22							
	TEN 20-2421 WIN		55							
	TEN 20-2422 WIN		30							
	TEN 20-2423 WIN		30		m۸					
	TEN 20-4810 WIN		35		mA					
	TEN 20-4811 WIN		35							
	TEN 20-4812 WIN		15							
	TEN 20-4813 WIN		15							
	TEN 20-4821 WIN		35							
	TEN 20-4822 WIN		17							
	TEN 20-4823 WIN		17							
Under Voltage Lockout Turn-on Threshold	TEN 20-24xx WIN		9							
	TEN 20-48xx WIN		18		VDC					
Under Voltage Lockout Turn-off Threshold	TEN 20-24xx WIN		7.5							
	TEN 20-48xx WIN		15		V <sub>DC</sub>					
Input reflected ripple current	A.II.									
(5 to 20MHz, 12µH source impedance)	All		20		ma <sub>p-p</sub>					
Start Up Time										
( $V_{IN}$ ,nom and constant resistive load)										
Power up	All		20		mS					
Remote On/Off			20							
Remote On/Off Control										
(The On/Off pin voltage is referenced to $-V_{IN}$ )	A 11									
On/Off pin High Voltage (Remote On)	All	3		12	V <sub>DC</sub>					
On/Off pin Low Voltage (Remote Off)		0		1.2						
Remote Off input current	All			2.5	mA					
Input current of Remote control pin	All	-0.5		0.5	mA					

G	eneral Specification				
Parameter	Model	Min	Тур	Max	Unit
Efficiency	TEN 20-2410 WIN		85		
$(V_{IN nom}; Full Load; T_A = 25^{\circ}C)$	TEN 20-2411 WIN		88		
	TEN 20-2412 WIN		86		
	TEN 20-2413 WIN		86		
	TEN 20-2421 WIN		88		
	TEN 20-2422 WIN		87		
	TEN 20-2423 WIN		87		0/
	TEN 20-4810 WIN		85		%
	TEN 20-4811 WIN		88		
	TEN 20-4812 WIN		87		
	TEN 20-4813 WIN		87		
	TEN 20-4821 WIN		89		
	TEN 20-4822 WIN		88		
	TEN 20-4823 WIN		88		
Isolation voltage (Basic Insulation)					
Input to Output	All	1500			V <sub>DC</sub>
Input to Case, Output to Case		1500			
Isolation resistance	All	1			GΩ
Isolation capacitance	All			1500	pF
Switching Frequency	All		400		KHz
Weight	All		27.0		g
MTBF					
Bellcore TR-NWT-000332, T <sub>C</sub> =40°C	All		1.691×10 <sup>6</sup>		hours
MIL-STD-217F			5.629×10 <sup>5</sup>		



































































#### Input Source Impedance

The power module should be connected to a low impedance input source. Highly inductive source impedance can affect the stability of the power module. Input external L-C filter is recommended to minimize input reflected ripple current. The inductor has a simulated source impedance of 12µH and capacitor is a 220µF/100V low ESR type. The capacitor must be equipped as close as possible to the input terminals of the power module for lower impedance.

#### Output Over Current Protection

When excessive output currents occur in the system, circuit protection is required on all power supplies. Normally, overload current is maintained at approximately 140 percent of rated current for TEN 20-WIN SERIES.

Hiccup-mode is a method of operation in a power supply whose purpose is to protect the power supply from being damaged during an over-current fault condition. It also enables the power supply to restart when the fault is removed. There are other ways of protecting the power supply when it is over-loaded, such as the maximum current limiting or current foldback methods.

One of the problems resulting from over current is that excessive heat may be generated in power devices; especially MOSFET and Schottky diodes and the temperature of those devices may exceed their specified limits. A protection mechanism has to be used to prevent those power devices from being damaged.

The operation of hiccup is as follows. When the current sense circuit sees an over-current event, the controller shuts off the power supply for a given time and then tries to start up the power supply again. If the over-load condition has been removed, the power supply will start up and operate normally; otherwise, the controller will see another over-current event and shut off the power supply again, repeating the previous cycle. Hiccup operation has none of the drawbacks of the other two protection methods, although its circuit is more complicated because it requires a timing circuit. The excess heat due to overload lasts for only a short duration in the hiccup cycle, hence the junction temperature of the power devices is much lower.

The hiccup operation can be done in various ways. For example, one can start hiccup operation any time an over-current event is detected; or prohibit hiccup during a designated start-up is usually larger than during normal operation and it is easier for an over-current event is detected; or prohibit hiccup during a designated start-up interval (usually a few milliseconds). The reason for the latter operation is that during start-up, the power supply needs to provide extra current to charge up the output capacitor. Thus the current demand during start-up is usually larger than during normal operation and it is easier for an over-current event to occur. If the power supply starts to hiccup once there is an over-current, it might never start up successfully. Hiccup mode protection will give the best protection for a power supply against over current situations, since it will limit the average current to the load at a low level, so reducing power dissipation and case temperature in the power devices.

#### Output Over Voltage Protection

The output over-voltage protection consists of output Zener diode that monitors the voltage on the output terminals. If the voltage on the output terminals exceeds the over-voltage protection threshold, then the Zener diode clamps the output voltage.

### **Output Voltage Adjustment**

Output voltage set point adjustment allows the user to increase or decrease the output voltage set point of a module. This is accomplished by connecting an external resistor between the TRIM pin and either the  $+V_{out}$  pin or  $-V_{out}$  pin. With an external resistor between the TRIM and  $-V_{out}$  pin, the output voltage set point increases. With an external resistor between the TRIM and  $+V_{out}$  pin, the output voltage set point increases. With an external resistor between the TRIM and  $+V_{out}$  pin, the output voltage set point decreases.



#### TRIM TABLE

#### TEN 20-xx10 WIN

Trim up (%)	1	2	3	4	5	6	7	8	9	10
V <sub>OUT</sub> (Volts) =	3.333	3.366	3.399	3.432	3.465	3.498	3.531	3.564	3.597	3.630
R <sub>U</sub> (KΩ) =	57.930	26.165	15.577	10.283	7.106	4.988	3.476	2.341	1.459	0.753
Trim down (%)	1	2	3	4	5	6	7	8	9	10
V <sub>OUT</sub> (Volts) =	3.267	3.234	3.201	3.168	3.135	3.102	3.069	3.036	3.003	2.970
R <sub>D</sub> (KΩ) =	69.470	31.235	18.490	12.117	8.294	5.745	3.924	2.559	1.497	0.647

TEN 20-xx11 WIN													
Trim up (%)	1	2	3	4	5	6	7	8	9	10			
V <sub>OUT</sub> (Volts) =	5.050	5.100	5.150	5.200	5.250	5.300	5.350	5.400	5.450	5.500			
R <sub>U</sub> (KΩ) =	36.570	16.580	9.917	6.585	4.586	3.253	2.302	1.588	1.032	0.588			
Trim down (%)	1	2	3	4	5	6	7	8	9	10			
V <sub>OUT</sub> (Volts) =	4.950	4.900	4.850	4.800	4.750	4.700	4.650	4.600	4.550	4.500			
R <sub>D</sub> (KΩ) =	45.533	20.612	12.306	8.152	5.660	3.999	2.812	1.922	1.230	0.676			

#### TEN 20-xx12 WIN

Trim up (%)	1	2	3	4	5	6	7	8	9	10
V <sub>OUT</sub> (Volts) =	12.120	12.240	12.360	12.480	12.600	12.720	12.840	12.960	13.080	13.200
R <sub>U</sub> (KΩ) =	367.908	165.954	98.636	64.977	44.782	31.318	21.701	14.488	8.879	4.391
Trim down (%)	1	2	3	4	5	6	7	8	9	10
V <sub>OUT</sub> (Volts) =	11.880	11.760	11.640	11.520	11.400	11.280	11.160	11.040	10.920	10.800
R <sub>D</sub> (KΩ) =	460.992	207.946	123.597	81.423	56.118	39.249	27.199	18.162	11.132	5.509

#### TEN 20-xx13 WIN

Trim up (%)	1	2	3	4	5	6	7	8	9	10
V <sub>OUT</sub> (Volts) =	15.150	15.300	15.450	15.600	15.750	15.900	16.050	16.200	16.350	16.500
R <sub>U</sub> (KΩ) =	404.184	180.592	106.061	68.796	46.437	31.531	20.883	12.898	6.687	1.718
Trim down (%)	1	2	3	4	5	6	7	8	9	10
V <sub>OUT</sub> (Volts) =	14.850	14.700	14.550	14.400	14.250	14.100	13.950	13.800	13.650	13.500
R <sub>D</sub> (KΩ) =	499.816	223.408	131.272	85.204	57.563	39.136	25.974	16.102	8.424	2.282

#### Short Circuitry Protection

#### Continuous, hiccup and auto-recovery mode.

During short circuit, converter still shut down. The average current during this condition will be very low and the device can be safety in this condition.

#### **Thermal Consideration**

The power module operates in a variety of thermal environments. However, sufficient cooling should be provided to help ensure reliable operation of the unit. Heat is removed by conduction, convection, and radiation to the surrounding Environment. Proper cooling can be verified by measuring the point as the figure below. The temperature at this location should not exceed 105°C. When Operating, adequate cooling must be provided to maintain the test point temperature at or below 105°C. Although the maximum point Temperature of the power modules is 105°C, you can limit this Temperature to a lower value for extremely high reliability.











#### Soldering and Reflow Considerations

Reference Solder : Sn-Ag-Cu ; Sn-Cu Hand Welding : Soldering iron : Power 90W Welding Time : 2~4 sec Temp. : 380~400°C



#### Safety and Installation Instruction

#### **Fusing Consideration**

Caution: This power module is not internally fused. An input line fuse must always be used.

This encapsulated power module can be used in a wide variety of applications, ranging from simple stand-alone operation to an integrated part of sophisticated power architecture. To maximum flexibility, internal fusing is not included; however, to achieve maximum safety and system protection, always use an input line fuse. The safety agencies require a normal-blow fuse with maximum rating of 6A. Based on the information provided in this data sheet on Inrush energy and maximum dc input current; the same type of fuse with lower rating can be used. Refer to the fuse manufacturer's data for further information.

### MTBF and Reliability

#### The MTBF of TEN 20-WIN SERIES of DC/DC converters has been calculated using

Bellcore TR-NWT-000332 Case I: 50% stress, Operating Temperature at 40 $^{\circ}$ C (Ground fixed and controlled environment). The resulting figure for MTBF is 1.691×10<sup>6</sup> hours.

MIL-HDBK 217F NOTICE2 FULL LOAD, Operating Temperature at 25°C. The resulting figure for MTBF is .629×10<sup>5</sup> hours.